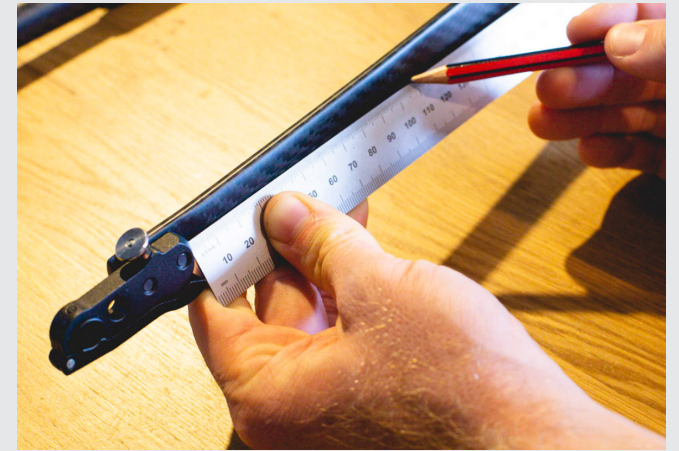




⚠ Attention During installation process try to **limit opening of rubber bumpers**. This ensures they hold their shape and achieve the strongest bond.



Step One **Remove existing bumpers and clean off all glue residue**. Ideally using a grease remover such as isopropanol or acetone. Allow to dry completely.



Step Two Draw a small pencil line on the arch 98mm from the top of the Fast Release Dropout or 104mm from the centre of the higher mounting hole. Try to be as accurate as possible to ensure bumper matches shape of arch.



Step Three Remove the adhesive backing from the inside of the rubber bumper. Limit opening the rubber bumper. Ideally use a pin or scalpel to remove backing.



Step Four Orientate the bumper. The ① small sloped face is at the top, and the ② big sloped face it at the bottom.



Step Five Checking the orientation of the rack, carefully select the correct left or right bumper. Now push the bumper into position, aligning with pencil mark. Ensure to limit opening the bumper as much as possible.



Step Six Completely wrap the bumper as **tightly as you can** using a low tac masking tape. Leave this for 48hrs to allow the adhesive to reach maximum bonding strength.



Step Twelve **After 48hrs remove masking tape** and you are ready to go!